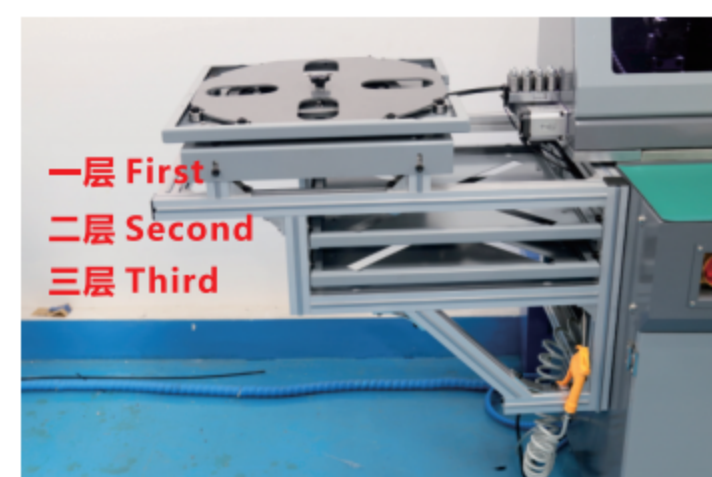




ABM-832C3 矮刀专用弯刀机

ABM-832C3 Label Rule Auto Bending Machine



新款三层线盘
Three Rule Cassette



双夹不间断送料
Two Feed Clamp



新款组合模结构
New Punch Block Edge Grinding

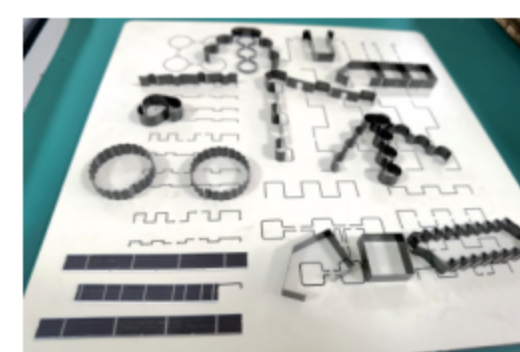


新款弯曲剪切模具
New Bend&Cut Structure

技术样品 Samples



样品 Sample



样品 Sample



样品 Sample



样品 Sample

机器功能 Functions

折弯 Bending	磨边 Broaching	打点 Nicking	鹰嘴 Lipping	无缝冲切 Mold Cut	桥位 Bridging	冲孔/冲齿二选一 Hole/Perforation	平切 Flat Cut



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技术参数 Technical Parameters

刀片厚度 Supported Rule Thickness	0.45
刀片高度 Supported Rule Height	8-12mm
前部最小折弯尺寸 Front Min. Bending Size	1.5mm
后部最小折弯尺寸 Back Min. Bending Size	1.0mm
最大折弯角度 Max. Bending Angle	100°
送料精度 Feeding Precision	±0.03mm
弯曲平整度 Bending Flatness	0.2mm
基本功能 Basic Functions	折弯, 桥位, 鹰嘴, 无缝冲切, 平切 Bending, Bridge, Lipping, Mold Cut, Flat Cut
可选配功能 Optional Functions	磨边, 打点, 冲齿, 冲孔 Broaching, Nicking, Perforation, Hole
磨边配置 Broaching	可选择单组磨边或双组磨边, 磨边角度110°和150° Single set Broaching/Double set Broaching can be selected(110 degree and 150 degree)
支持文件格式 Supported File Formats	DXF, DWG, CF2
气压要求 Air Supply	0.4-0.8Mpa
电源要求 Power Supply	AC220V, 13.6A, 50-60Hz
机器功率 Total Power	3KW
机器尺寸 Overall Dimension	2700×800×1650mm
机器重量 Machine Weight	450KG
海关编码 HS CODE	8462230000

机器特点 Features

- 1.弯刀剪切一体模具, 实现无人接刀, 可连续工作, 高效率弯刀;
- 2.新款弯曲剪切模具, 自动调整刀料平整度, 一刀剪切效果完美;
- 3.新款组合模具结构, 高效快速解决卡料故障;
- 4.多功能冲切模: 包含鹰嘴、无缝冲切、桥位、圆孔/齿刀, 独立模具, 便于更换;
- 5.多组磨边&打点功能可选配: 正反宽窄磨边, 适合高端烟包、药盒、电子板等;
- 6.丝杆不间断送料, 提高工作效率

1. Bending and cutting in one, more safety of cutting. High efficiency of bending and cutting.
2. New design of final cutting, flatness adjustable of cutting rule, good cutting effect of flat cut.
3. New structure of punch tool, easy to solve the problem of rule stuck.
4. Multi-Punch tool: Including Lipping, Mold Cut, Bridge, Hole or Perforation, independent tool, easy to replace.
5. Multi-Broaching&Nicking for choice, wide and narrow broaching, suitable for high end die making.
6. Double clamps, screw guide feeding continuously, improves work efficiency.