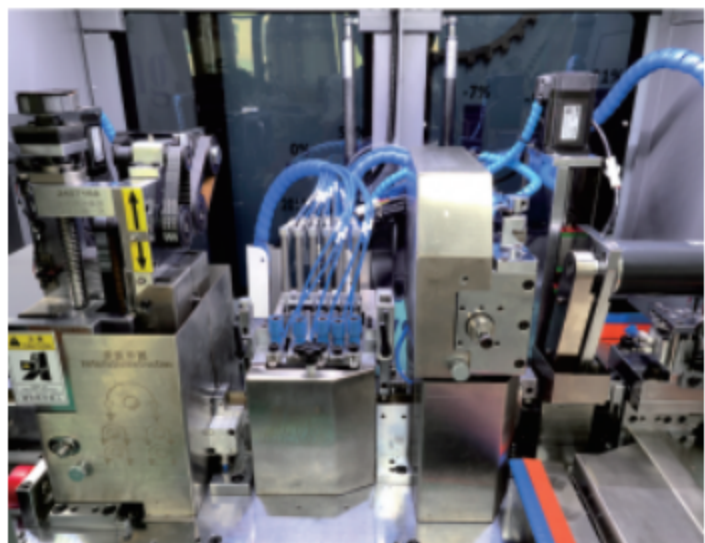


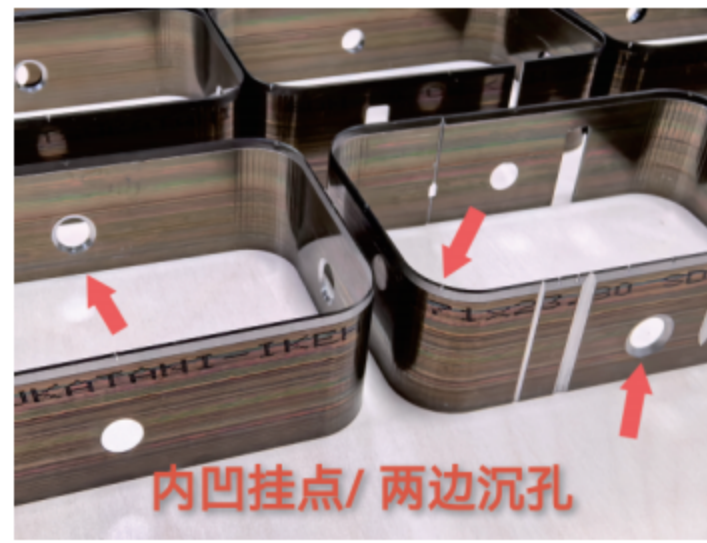


ABM-860C6 双组磨边沉头打点自动弯刀机

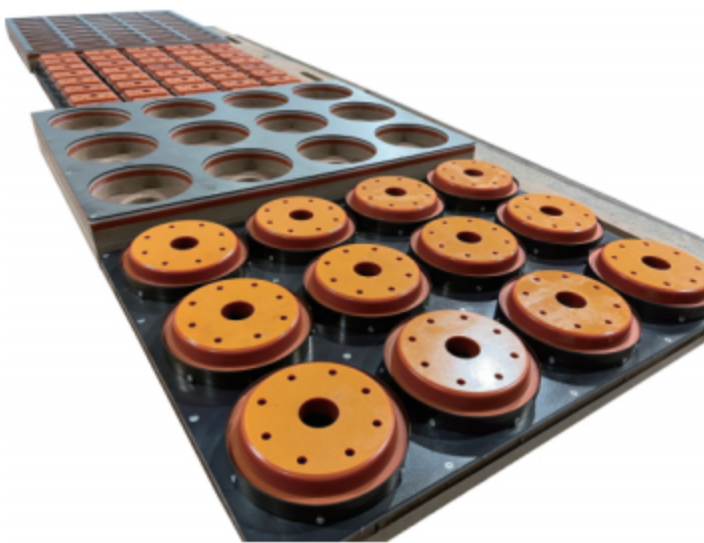
ABM-860C6 Auto Bender Machine(Countersunk Hole, Broach,Nick)



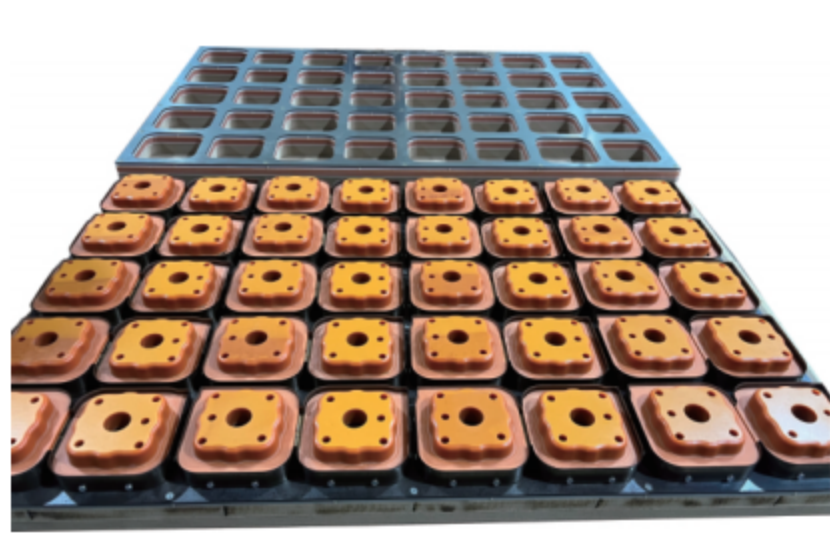
多组磨边打点、多功能
冲切、沉孔
Multi Functions Punch,
Countersunk Hole, Nick



内凹挂点、两边沉孔
Inner Nick,Countersunk Hole



客户成品
Sample



客户成品
Sample

机器功能 Functions

折弯 Bending	磨边 Broaching	打点 Nicking	鹰嘴 Lipping	无缝冲切 Mold Cut	桥位 Bridging	内凹挂点 Inner Nick	冲孔/冲齿二选一 Hole/Perforation	沉孔 Countersunk Hole	平切 Flat Cut



ABM-860C6 双组磨边沉头打点自动弯刀机

ABM-860C6 Auto Bender Machine(Countersunk Hole, Broach,Nick)

技术参数 Technical Parameters

刀片厚度 Supported Rule Thickness	0.71, 1.05mm
刀片高度 Supported Rule Height	23.80-60mm
前部最小折弯尺寸 Front Min. Bending Size	1.5mm
后部最小折弯尺寸 Back Min. Bending Size	1.0mm
最大折弯角度 Max. Bending Angle	100°
送料精度 Feeding Precision	±0.03mm
弯曲平整度 Bending Flatness	0.2mm
基本功能 Basic Functions	折弯,打点, 桥位, 冲孔, 正反沉头, 内凹挂点, 鹰嘴, 无缝冲切, 平切 Bending, Nicking, Bridge, Hole,Countersunk Hole, Inner Nick,Lipping, Mold Cut,Plane Cut
可选择功能 Optional Functions	正反双组磨边 (110°度和150°度) , 吸塑V槽 Double Set Broaching (110°&150°) , V Broaching
支持文件格式 Supported File Format	DXF, DWG,CF2
气压要求 Air Supply	0.4-0.8Mpa
电源要求 Power Supply	AC220V, 13.6A, 50-60Hz
机器功率 Total Power	3KW
机器尺寸 Overall Dimension	3000x950x1680mm
机器重量 Machine Weight	670KG
海关编码 HS CODE	8462230000

机器特点 Features

- 1.弯刀剪切一体模具, 实现无人接刀, 可连续加工, 高效率弯刀;
- 2.多功能冲切组合模: 包含鹰嘴、无缝冲切、桥位、V槽挂点、圆孔/齿刀;
- 3.专为吸塑工艺研发, 可自动正反沉头, 打细小连点。
- 4.双组磨边组合带打点功能: 正反磨边110°, 正反磨边150°;
- 5.丝杆不间断送料, 提高工作效率。

- 1.Bending and Cutting in one tool, no need hold the rule by hand, more safety of cutting.
High efficiency of bending and cutting;
- 2.Multi functions block: including Bridge, Lipping,Mold Cut,Hole/Perforation;
- 3.Specially developed for the blister dies, countersunk hole of both side automatically, continues Nicking.
- 4.Double set Broaching, wide and narrow broaching available for both side; Minimum Nicking 0.2mm;
- 5.Double clamp,continuous screw guide feeding, improves work efficiency.